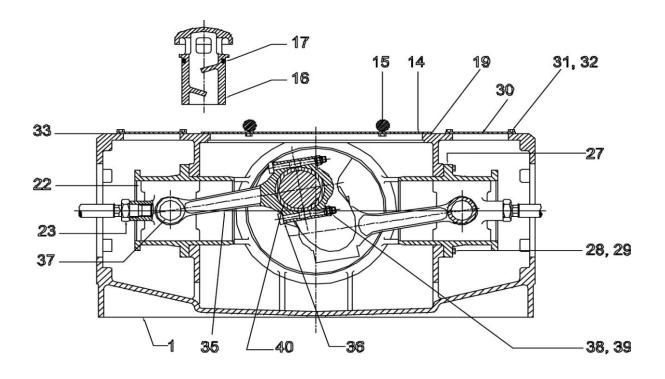
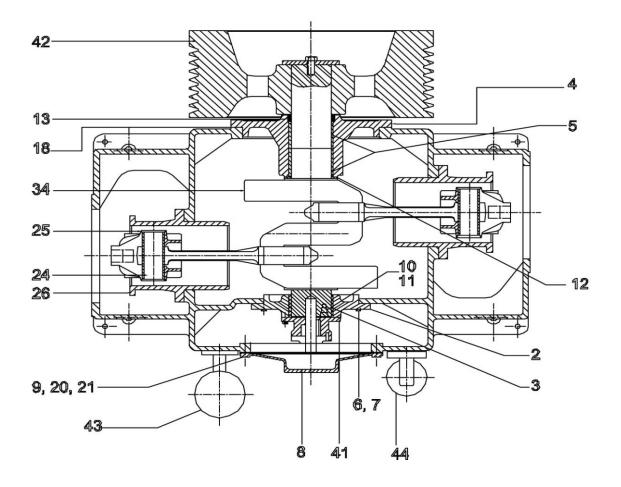
2. FRAME, CROSS SLIDE, CRANKSHAFT & CONNECTING ROD ASSEMBLY







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2. FRAME, CROSS SLIDE, CRANKSHAFT & CONNECTING ROD ASSEMBLY



No.	Description	Ref Part No.	QTY
-	Frame Assly.	Z1510162	1
1	Frame	1901060309	1
-	Cover Pump end assembly	Z2312162	1
2	Cover (not sold as spare)	-	1
3	Main Bearing	M5480162	1
-	Cover Flywheel End assemly	Z2311162	1
4	Cover (not sold as spare)	-	11
5	Main Bearing	M5480162	2
6	Stud M14x35 (Cover for pump and Flywheel)	M3479150	16
7	Hex. Nut, M14	M2054150	16
-	Stud M18 for Cyl. Head	M3478150	20
-	Stud M12x35 for Oil Cooler	M3480150	4
-	Visual Screw	H1704162	1
-	Nut M16 for Cyl Head	M2055150	20
-	Nut M12 for Oil Cooler	M2053150	4
8	Cover for Oil Pump end	1901060394	1
9	Gasket for Cover	H0751162	1
10	Socket Head Screw M12x25	M2852150	2
11	Spring Washer, M12	M3726150	2
12	Thrust Washer	B6803162	2
13	Oil Seal Ring	H0302162	1
14	Top Cover for Frame	1901008757	1
15	Handle for Top Cover	H2113162	2
16	Breather	C6110162	1
17	`O' Ring for Breather	H0208150	1
18	Gasket for Cover Flywheel end	H0749162	1
19	Gasket for Top Cover	H0750162	1
20	Hex. Hd. Screw, M 10x25(for Top Cover & Oil Pump end Cover)	M2615150	26
21	Copper Washer B11	Q3619000	26
22	Cross Head	1901004022	2
23	Cross Head Nut	M2065162	2
24	Cross Head Pin	1901004164	2
25	Internal Circlip	M4008162	2
-	Cross Slide Assembly	-	2
26	Cross Slide	1901060400	2
27	Plug, R1/8"	G3622150	2
28	Stud, M18x45	M3478150	8
29	Nut M18	M2055150	8

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2. FRAME, CROSS SLIDE, CRANKSHAFT & CONNECTING ROD ASSEMBLY



No.	Description	Ref Part No.	QTY
30	Door for Cross Slide and Frame	E7317151	6
31	Hex. Head Screw, M10x16	Q2524000	60
32	Copper Washer, B11	Q3619000	60
33	Gasket for Door	H0730151	6
34	Crank Shaft	B4316162	1
ı	Connecting Rod Assembly	Z1814162	2
35	Connecting Rod	-	2
36	Connecting rod Bolt	D3037162	2
37	Small End Bushing	C9516162	2
38	Castle Nut	M2225160	4
39	Split pin Dia. 4	M5110150	4
40	Big End Bearing	C9926162	2
41	Oil Pump Assembly	Z9393162	1
42	Belt Wheel	B0216164	1
43	Oil Cooler	K0413162	1
-	Tube Bundle Assembly	W0497162	1
ı	`O' Ring	W0497801	2
ı	Rubber Gasket	W0497802	1
ı	Gasket for Oil Cooler	H0762162	2
-	Gasket for Oil Pipe	H0761162	1
44	Oil Filter body	D3905151	1
ı	Oil filter element	K0601102	1
-	Gasket for Oil filter	H0743151	1